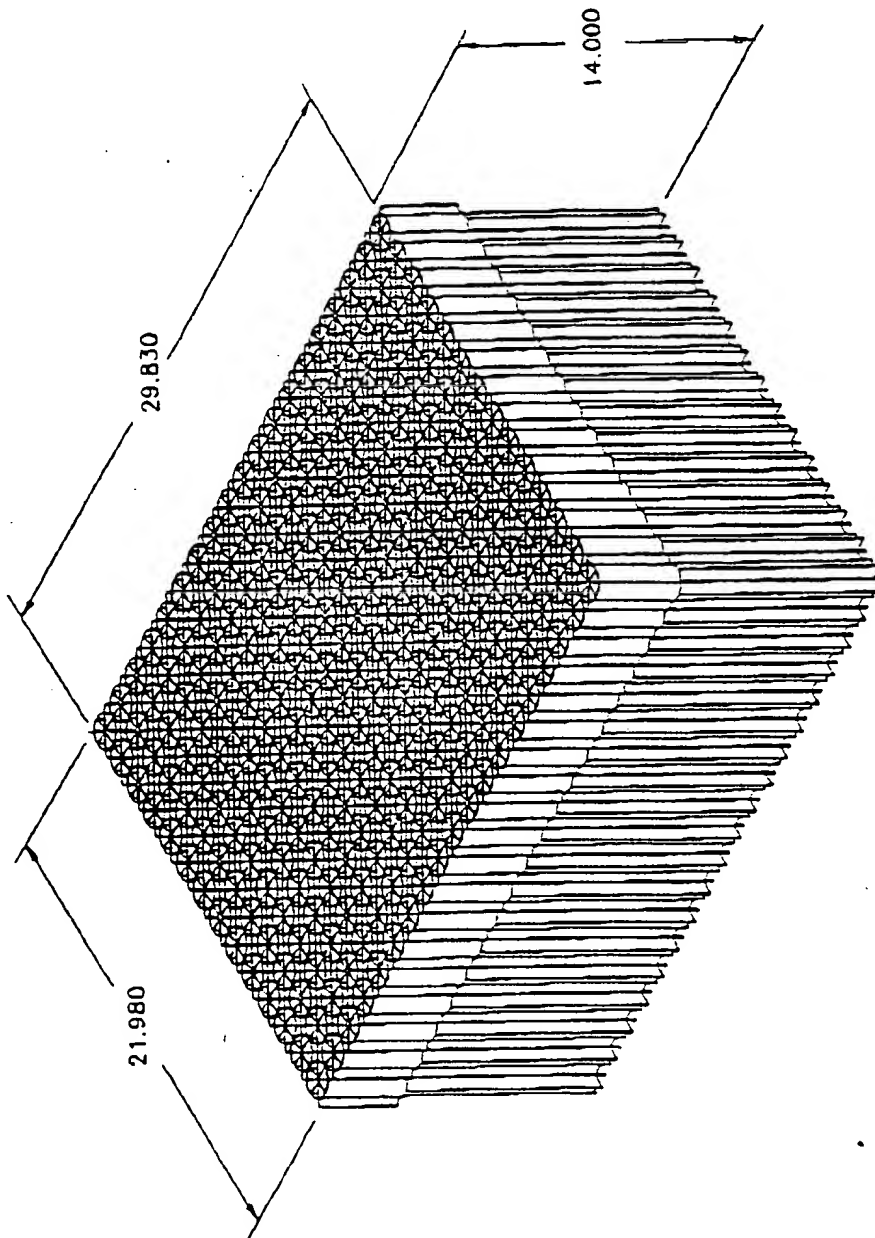


REV	REVISION DESCRIPTION	QWI	DATE

36E.F.20" SEPTAGE



<b>BIO-SEPTIC SYSTEMS</b>		<b>NPI NORTHERN PLASTICS INC.</b>	
TOLERANCES UNLESS NOTED: DIMENSIONS ARE IN INCHES XX 1.03 XXX 3.010 REMOVE ALL SHARP EDGES		DRAWN FOR: <b>BIO-REACTIVE GREASE SEPARATOR PROPOSED ASSY.</b>	
DATE:	DATE:	DRAWING NUMBER:	REV:
SEE NOTES	NBP	B10001A	AI
REFERENCE NO.:	ENGINEER:	SCALE:	
DRAWING SIZE: C	APPROVED:		

## BIO-SEPTIC SYSTEMS

## REVISION DESCRIPTION

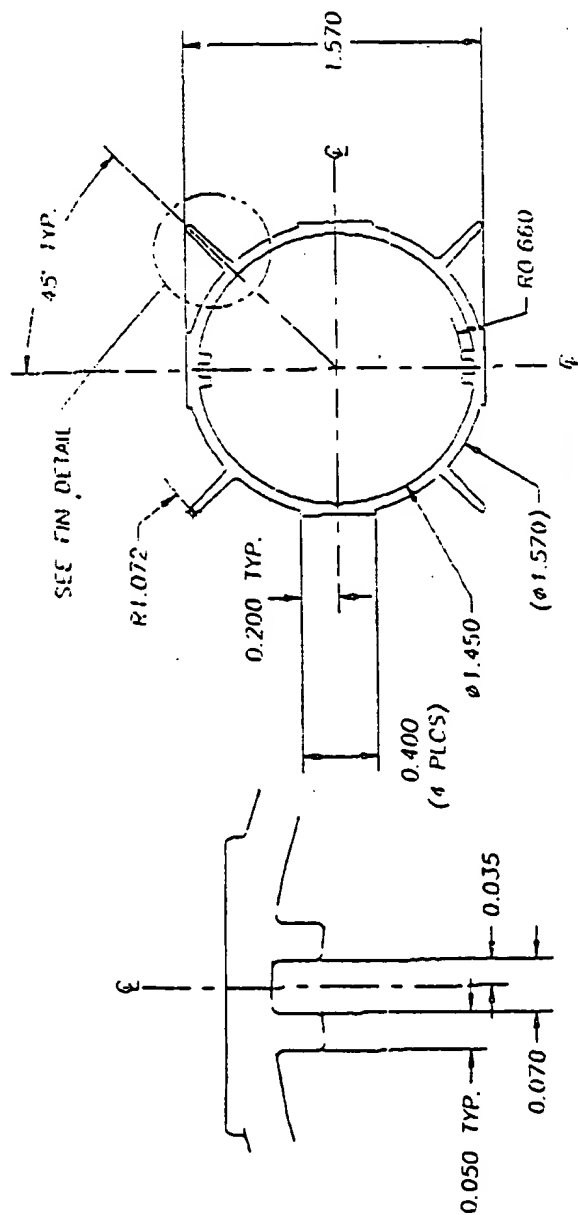
DATE

DWG

REDRAWN ON CAD & WAS ORIG. DRAWN  
BY R.G.H. 10/11/94

DATE

DWG

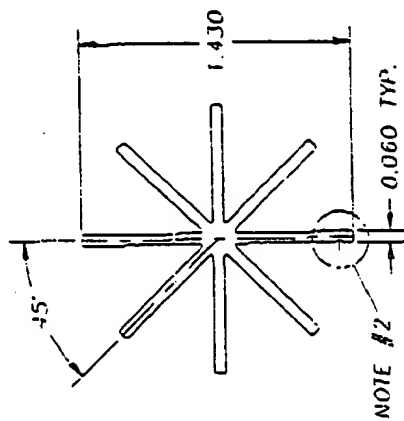


GROOVE DETAIL

SCALE 8:1

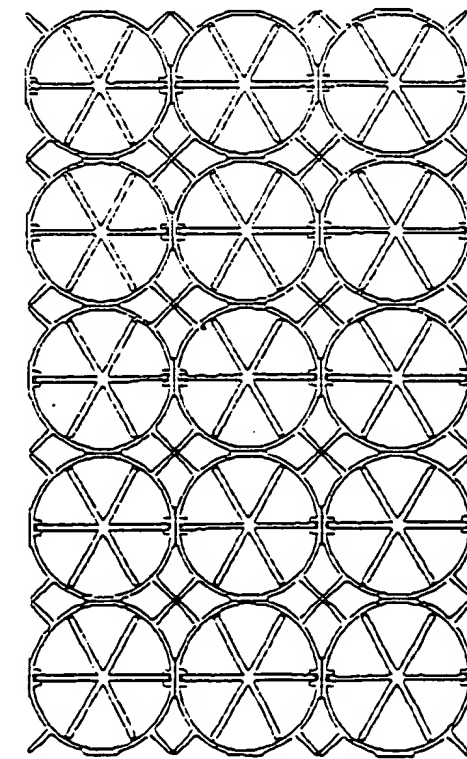
TUBE DETAIL

SCALE 2:1



INNER CORE DETAIL

SCALE 2:1

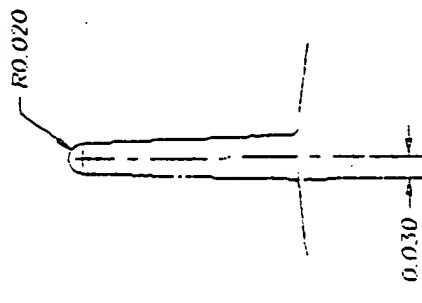


MODEL 57 MEMBRANE MATRIX WILL BE 14 X 19 ELEMENTS

NOT TO SCALE

## NOTES:

- 1) ALL BLEND RADI 0.010
- 2) PROVIDE A FEATURE (GROOVE OR RIB) APPROX. THIS LOCATION TO EASILY IDENTIFY THE VANE PAIR WHICH WILL BE HELD TO THE TIGHTER TOLERANCE (1.430 DIM.)
- 3) FOR MODEL 57 TUBES WILL BE 4.0 LONG COORES 14.0 LONG

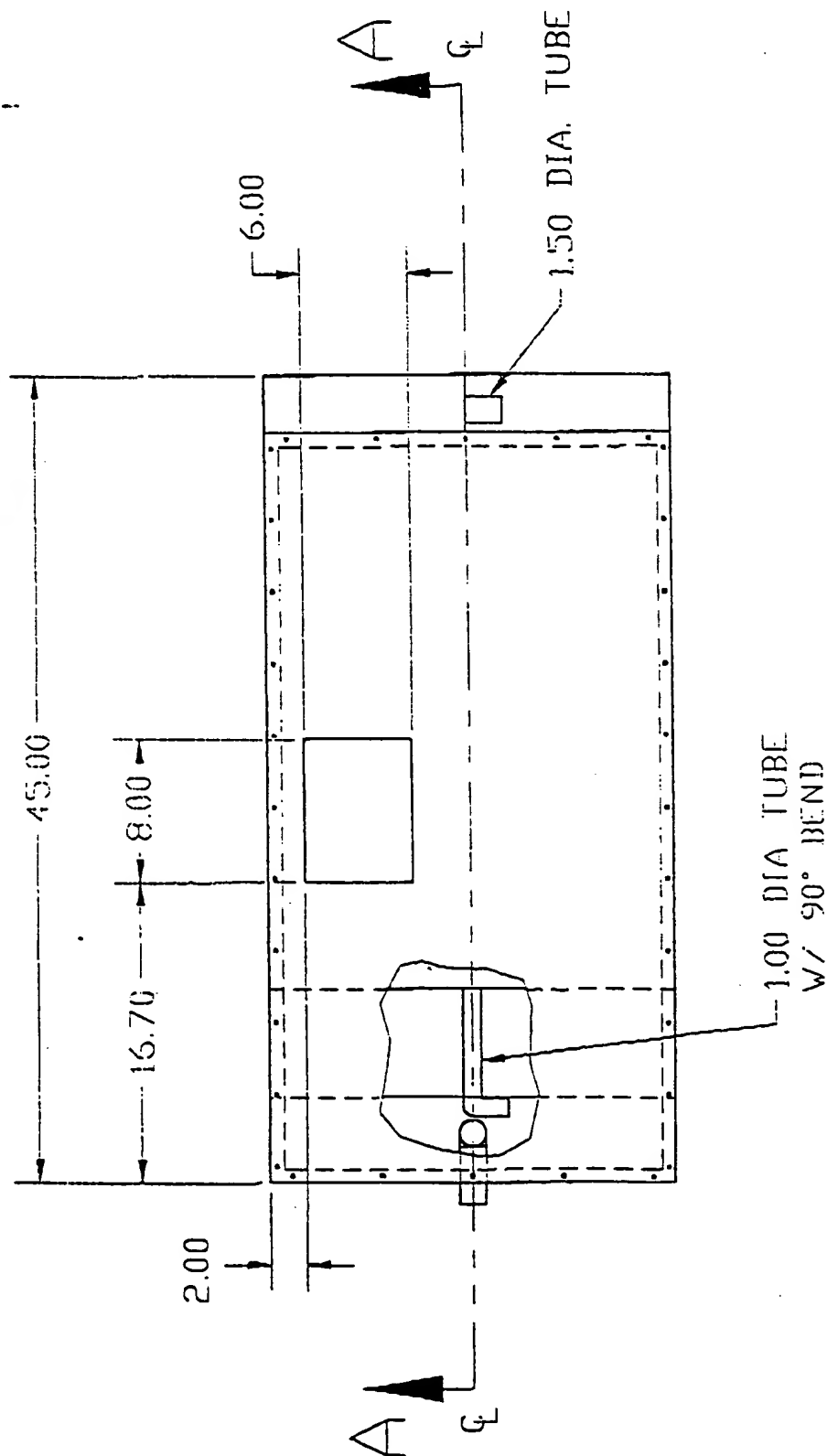


FIN DETAIL

SCALE 8:1

## BIO-SEPTIC SYSTEMS

TOLERANCES UNLESS NOTED:		DRAWING NUMBER		REV	
ALL DIMENSIONS	ARE IN INCHES	NPI NORTHERN PLASTICS INC.		AI	
XX 1.01		DATE		DATE	
XXX 1.010		DRAWN NPB 11/15/94		NPI001	
REMOVE ALL SHARP EDGES		ENGINEER		SCALE	
MATERIAL		MEMBRANE PARTS		1/2	
RIBBON PVC - EXTRUSION		APPROVED		SHEET 1 OF 2	
REFERENCE NO.					
DRAWING SIZE - C					



TIP VIEW

# BIO-SEPTIC SYSTEMS

TOLERANCES UNLESS NOTED: DIMENSIONS ARE IN INCHES XX ± .03 XXX ± .010 REMOVE ALL SHARP EDGES		DRAWN FOR: <b>NPI NORTHERN PLASTICS INC.</b>	
		TITLE: <b>BIO-REACTIVE GREASE SEPARATOR PROPOSED ASSY.</b>	
NATURAL: SEE NOTE 5	DATE: 1/9/95	DRAWING NUMBER: B10001	
		ENGINEER: ALFRED E. J.	
		REFERENCE NO.:	
		SHEET 1 OF 4	

REVISION DESCRIPTION

REV

BIO-SEPTIC SYSTEMS

B

NEDRAVN III NEW DESIGN

DWA

DATE

1/11/95





BIO-SEPTIC SYSTEM

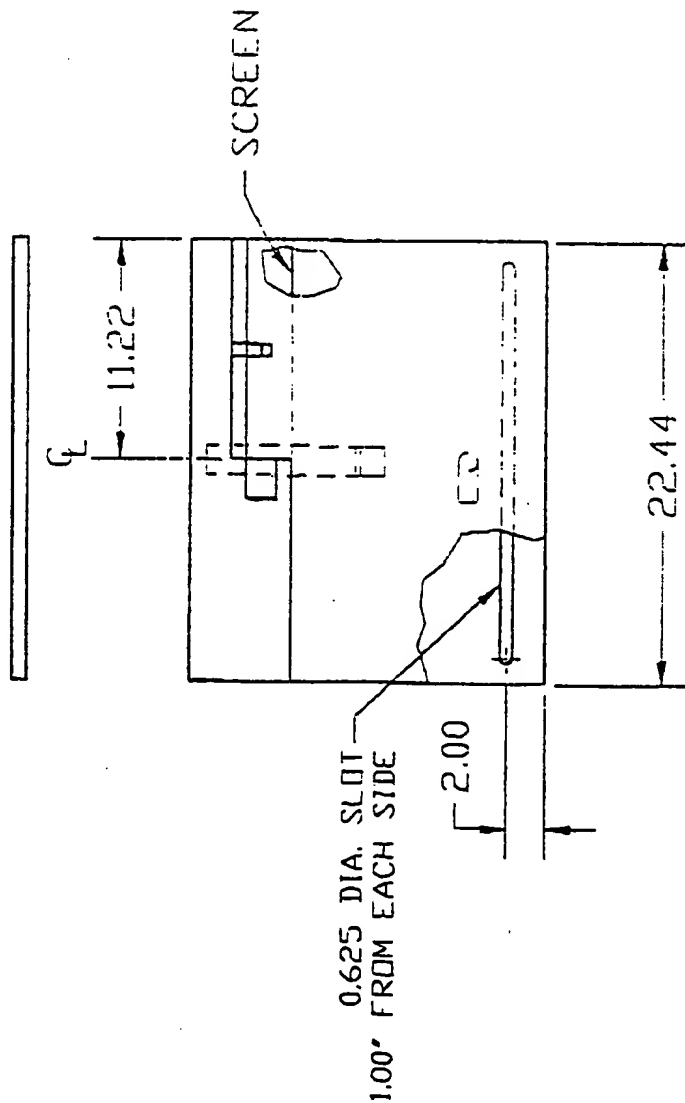
REVISION DESCRIPTION

OWN DATE

REWORK TO NEW DESIGN

NPD 1/11/95

REV B



SIDE VIEW

## BIO-SEPTIC SYSTEMS

TOLERANCES UNLESS NOTED:  
DIMENSIONS ARE IN INCHES  
XX ±.03  
XXX ±.010

REMOVE ALL SHARP EDGES

MATERIAL:

SEL. NOTES

REFERENCE NO.

DRAWING: 5/1

NPI NORTHERN PLASTICS INC.  
DRAWN FOR:

BIO-REACTIVE GREASE SEPARATOR  
TITLE: PROPOSED ASSY.

DATE: 1/9/95

DRAWING NUMBER: 00001

REV: 8

SCALE: 1/1

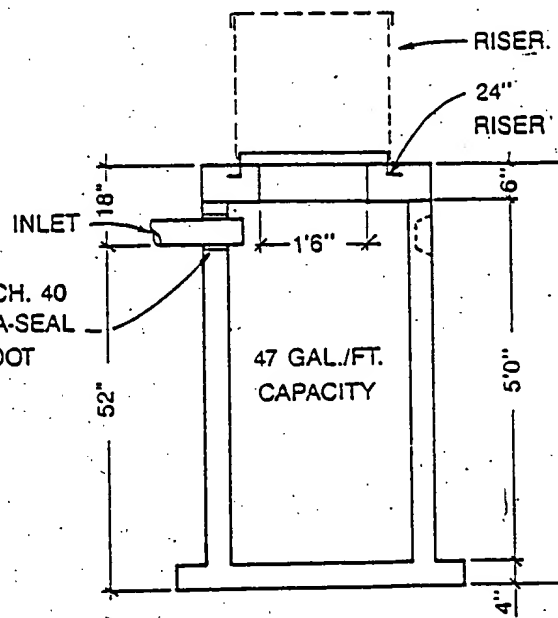
SHEET 4 OF 4



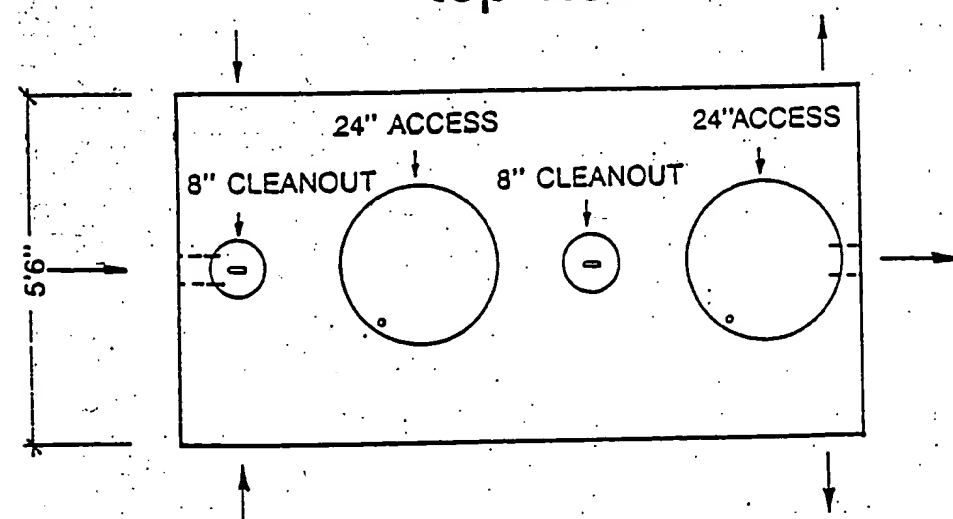
# section

OPTIONAL  
S.T.E.P.S. TANK

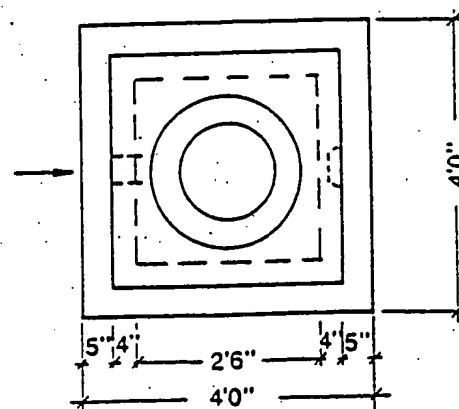
## section



top view



top view



—CAST WITH TRAFFIC RATED LIDS.  
—ALSO AVAILABLE IN 2000 GALLON TOTAL CAPACITY.